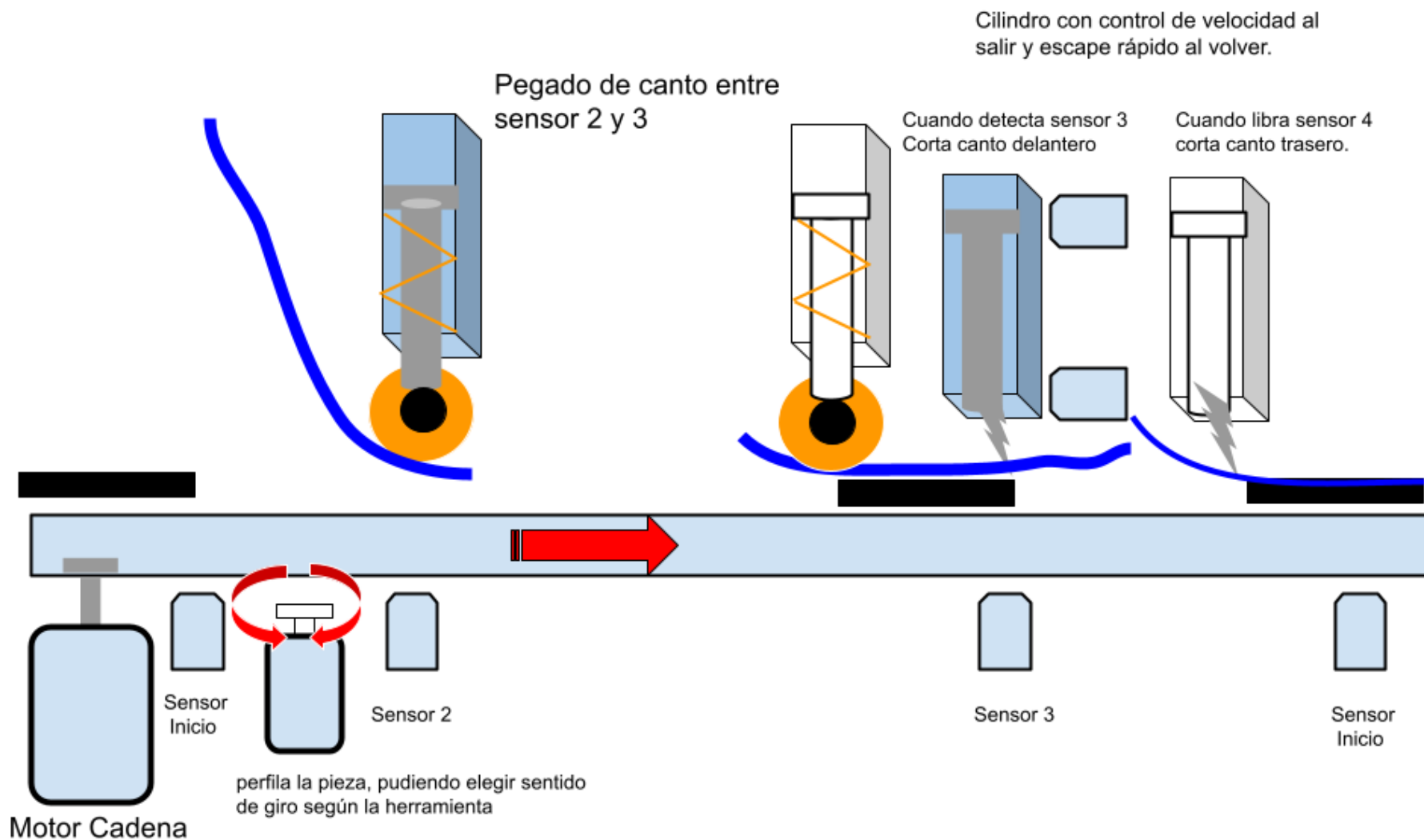


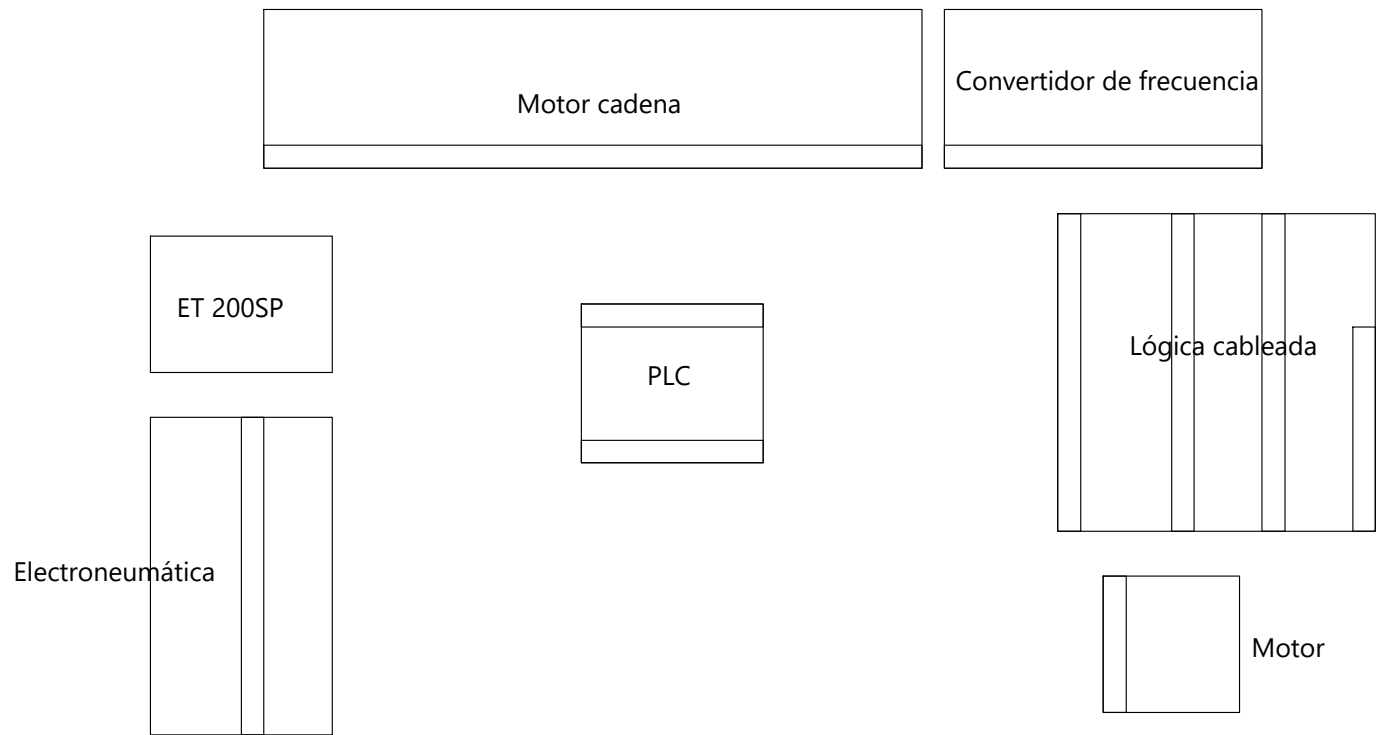
Canteadora de tablero.

La neumática se controla desde la periferia siemens ET 200SP.

Velocidad de línea controlada mediante pantalla táctil.

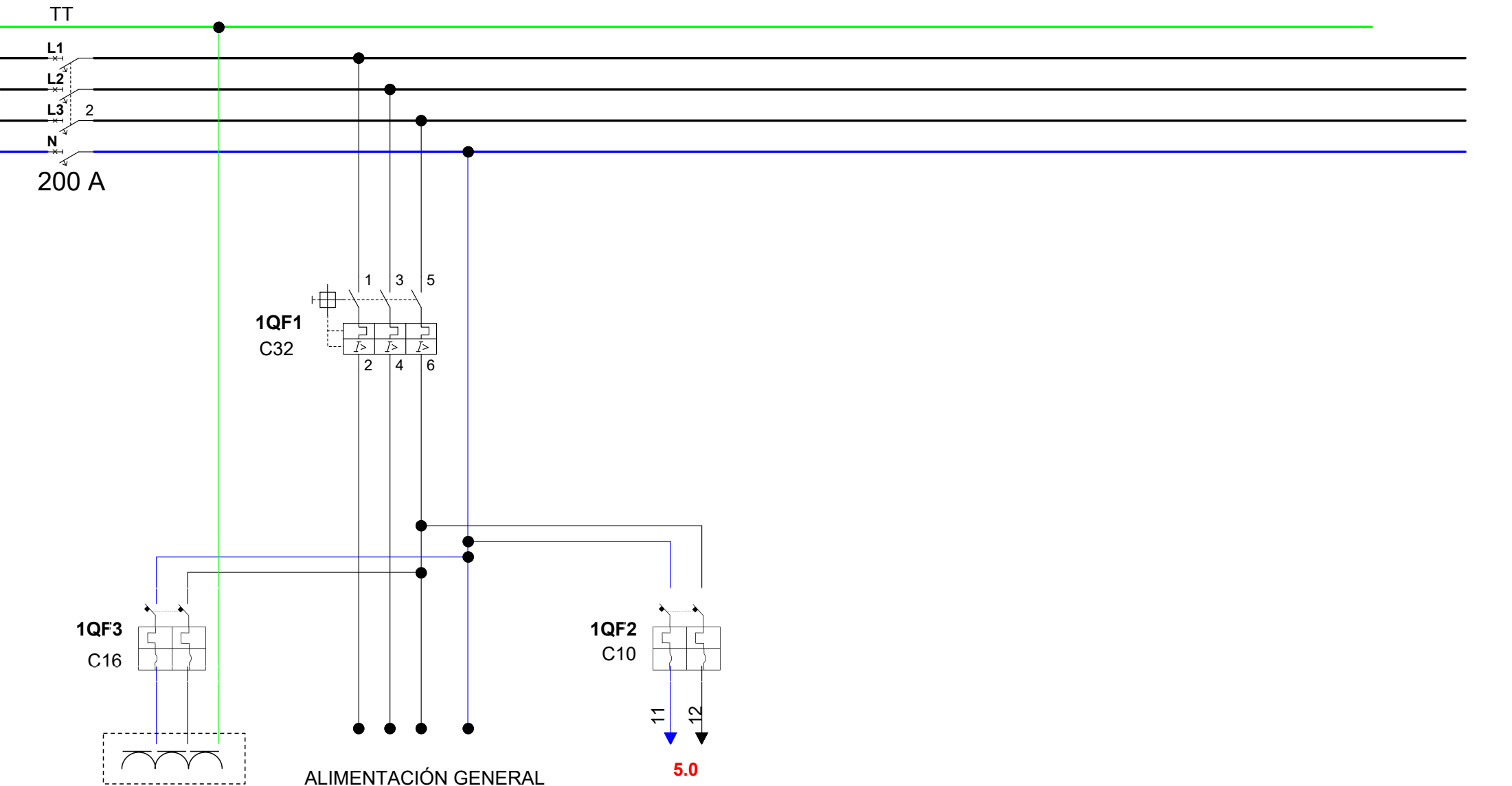


0	1	2	3	4	5	6	7
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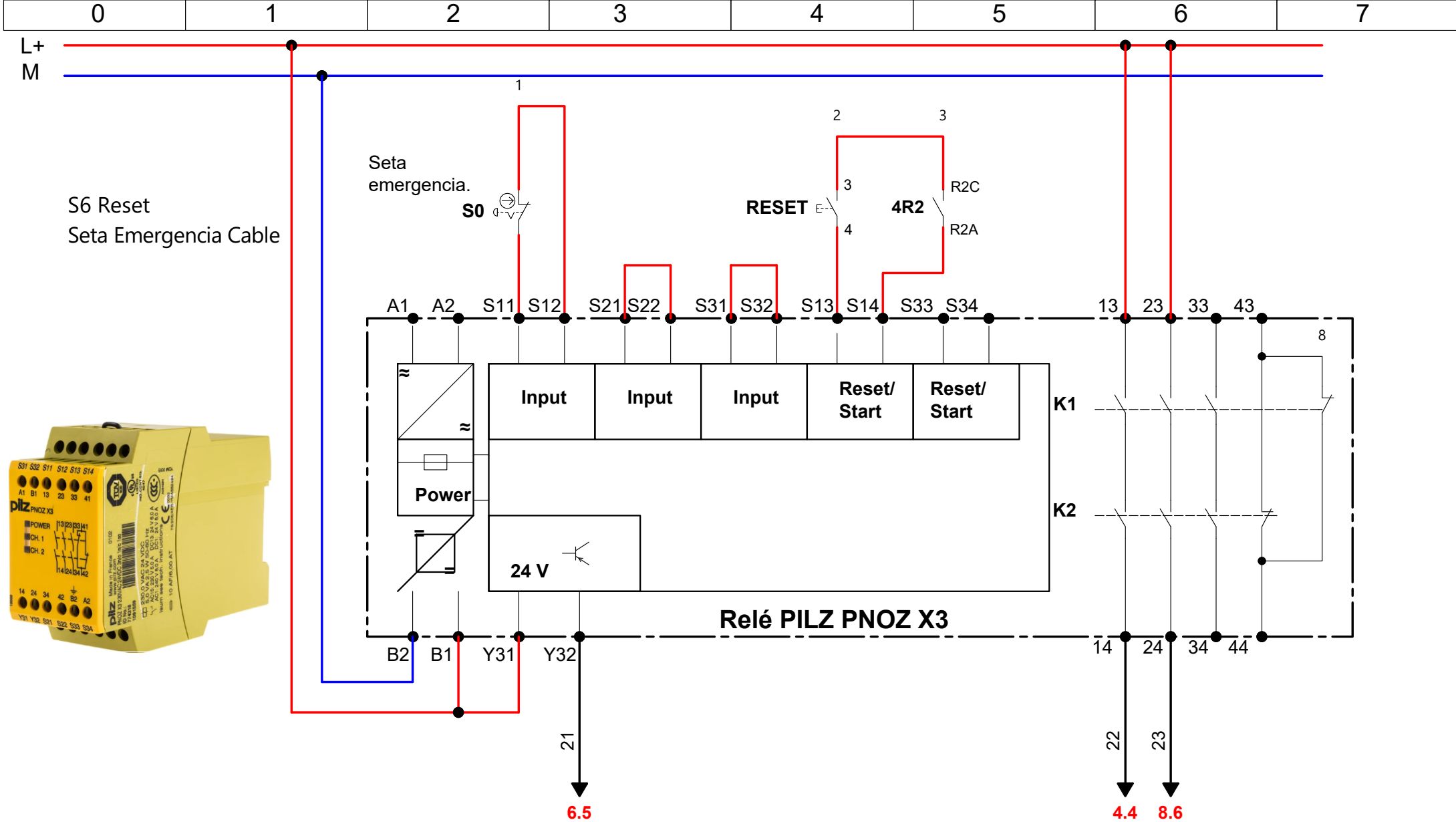


	Draw. N.	720.124	Plant CANTEADORA DE TABLERO-1	Sheet 00
	File Name	CANT13		Next
	Date	10/03/2023	Description Esquema de montaje	

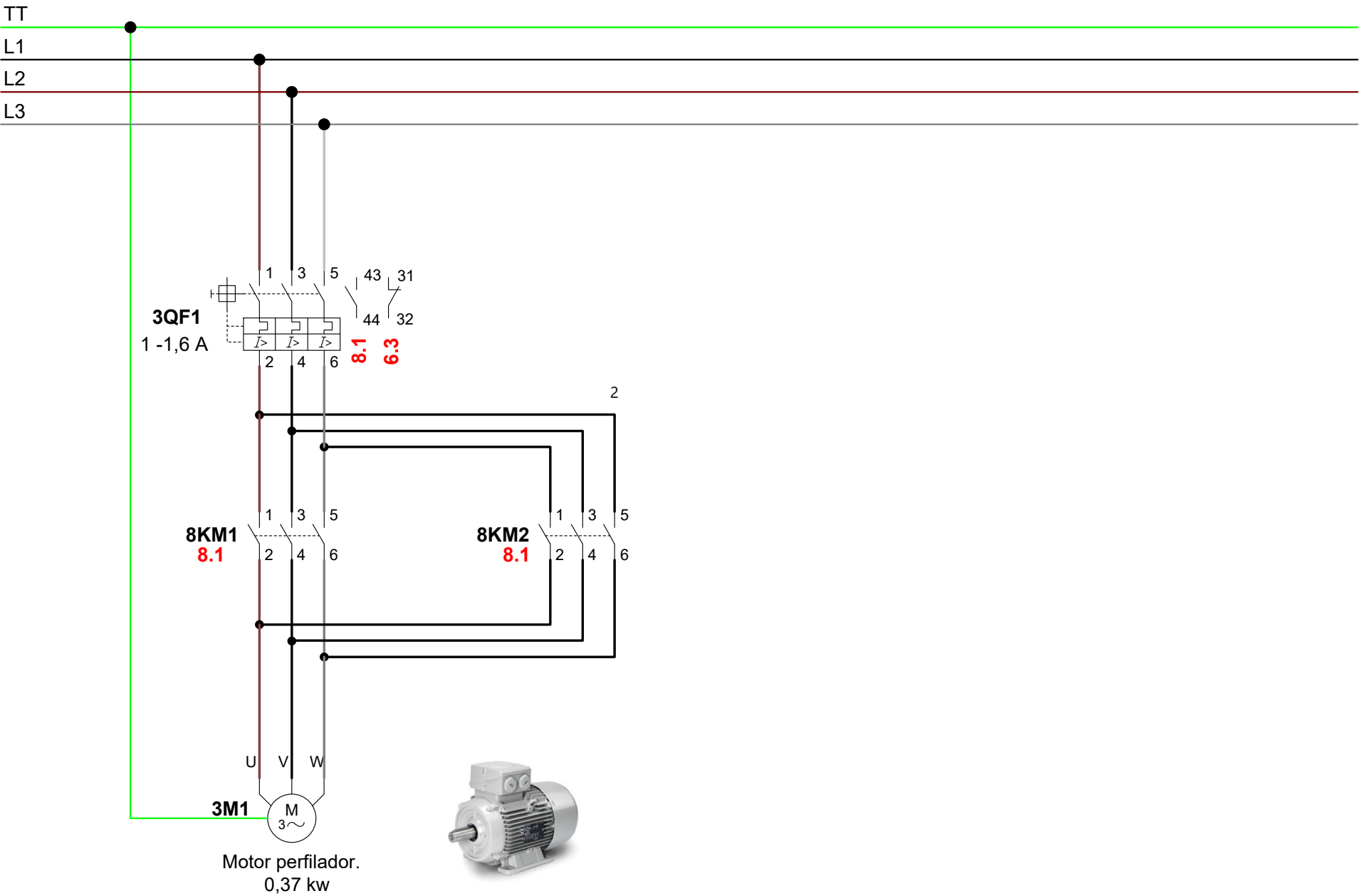
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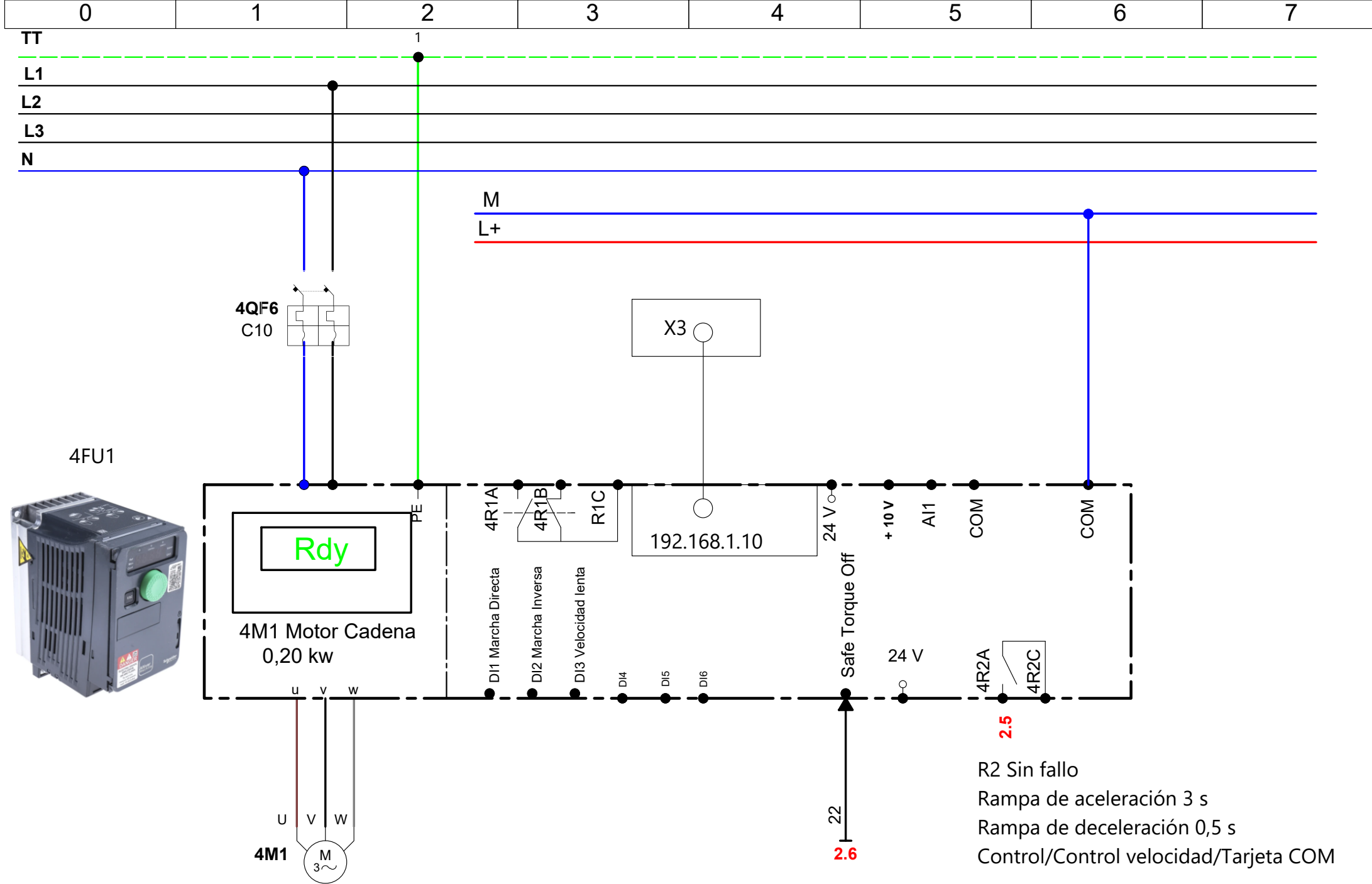
	Draw. N.	720.124	Plant CANTEADORA DE TABLERO-1	Sheet 1
	File Name	CANT13		
	Date	10/01/2023	Description Alimentación	Next



0	1	2	3	4	5	6	7
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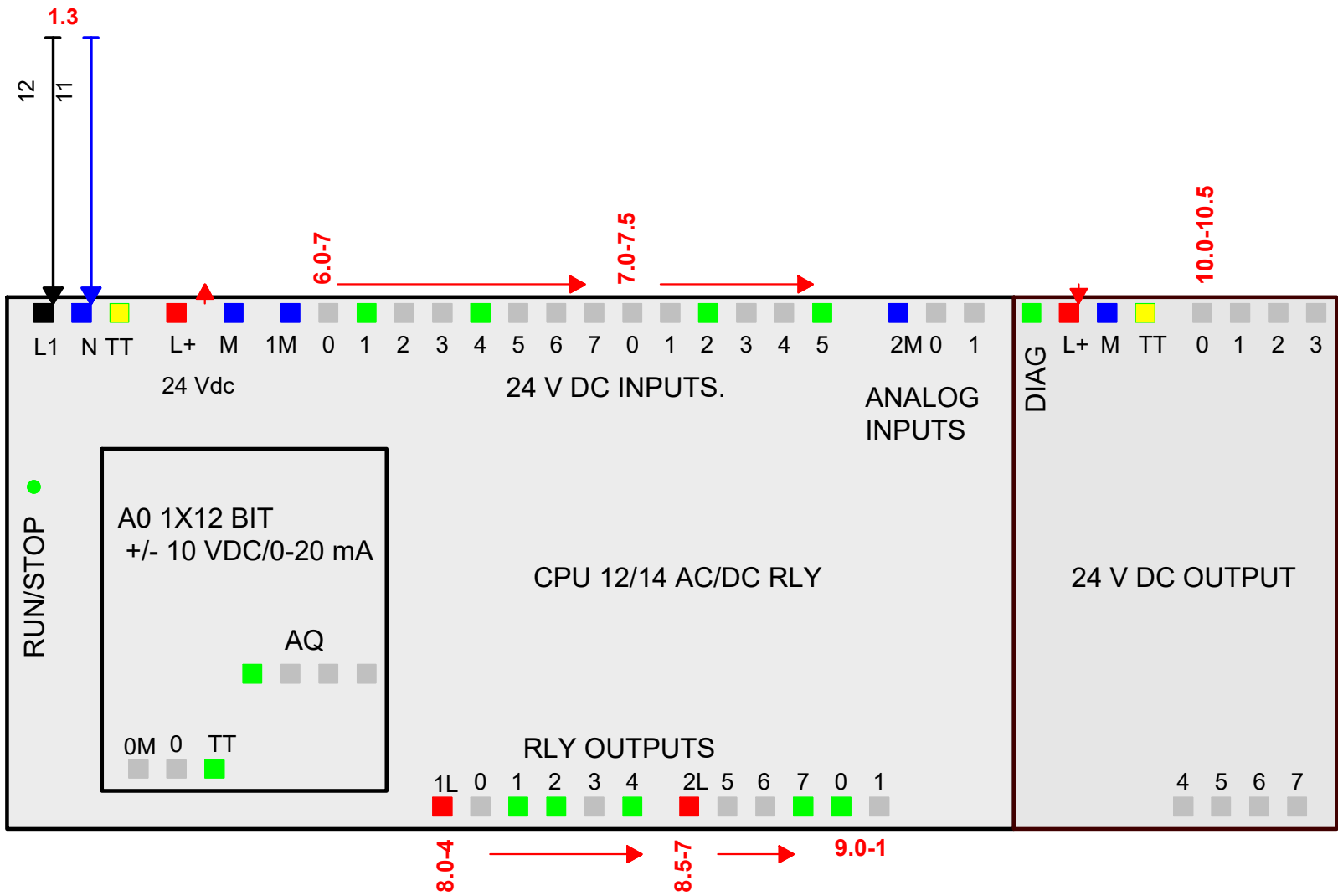
Draw. N.	720.124	Plant	CANTEADORA DE TABLERO-1	Sheet	3
File Name	CANT13	Description	Motor perfilador	Next	
Date	10/01/2023				



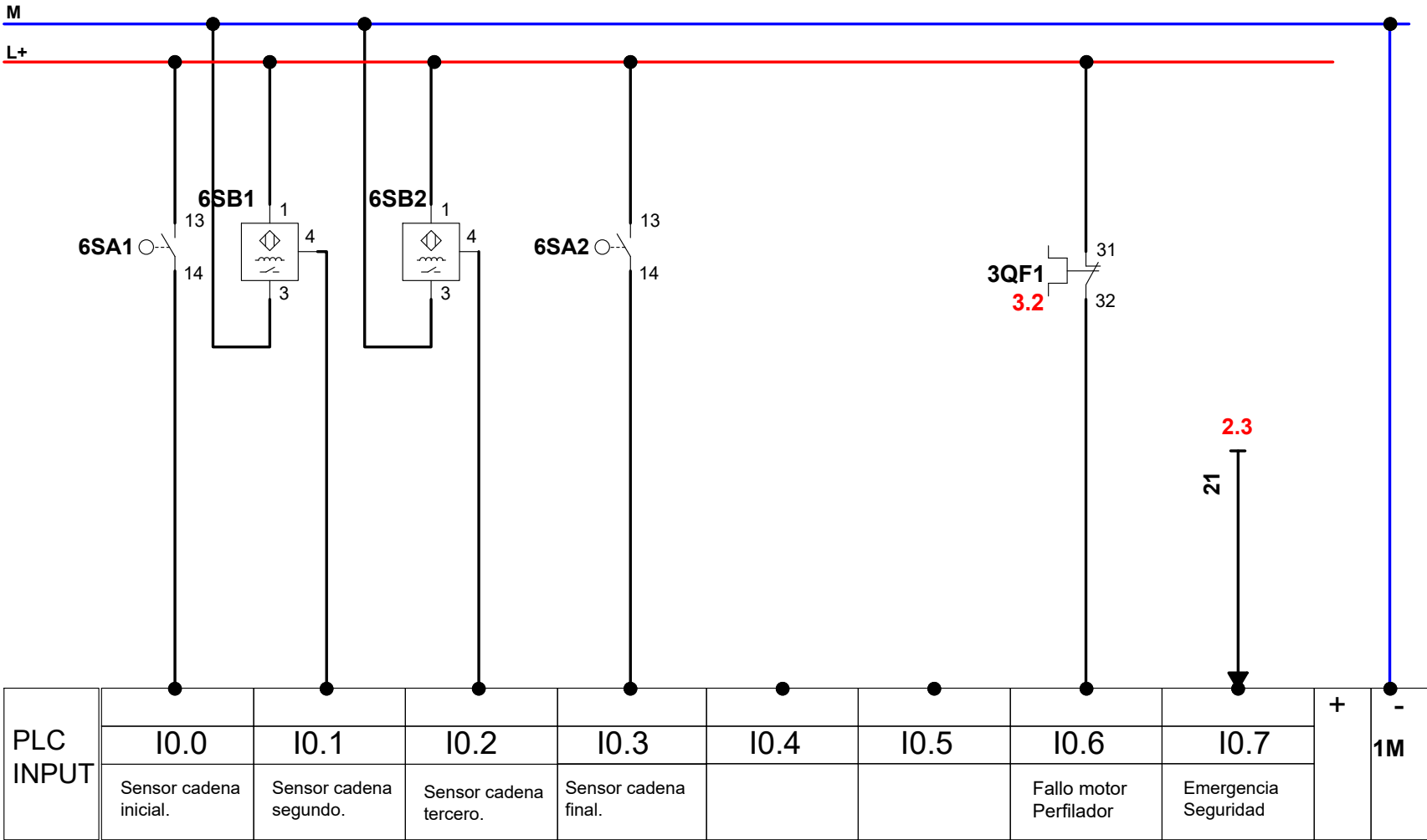
Draw. N.	720.124	Plant	CANTEADORA DE TABLERO-1	Sheet	4
File Name	CANT13	Description	M1 Altivar 320 Motor cadena	Next	
Date	10/01/2022				



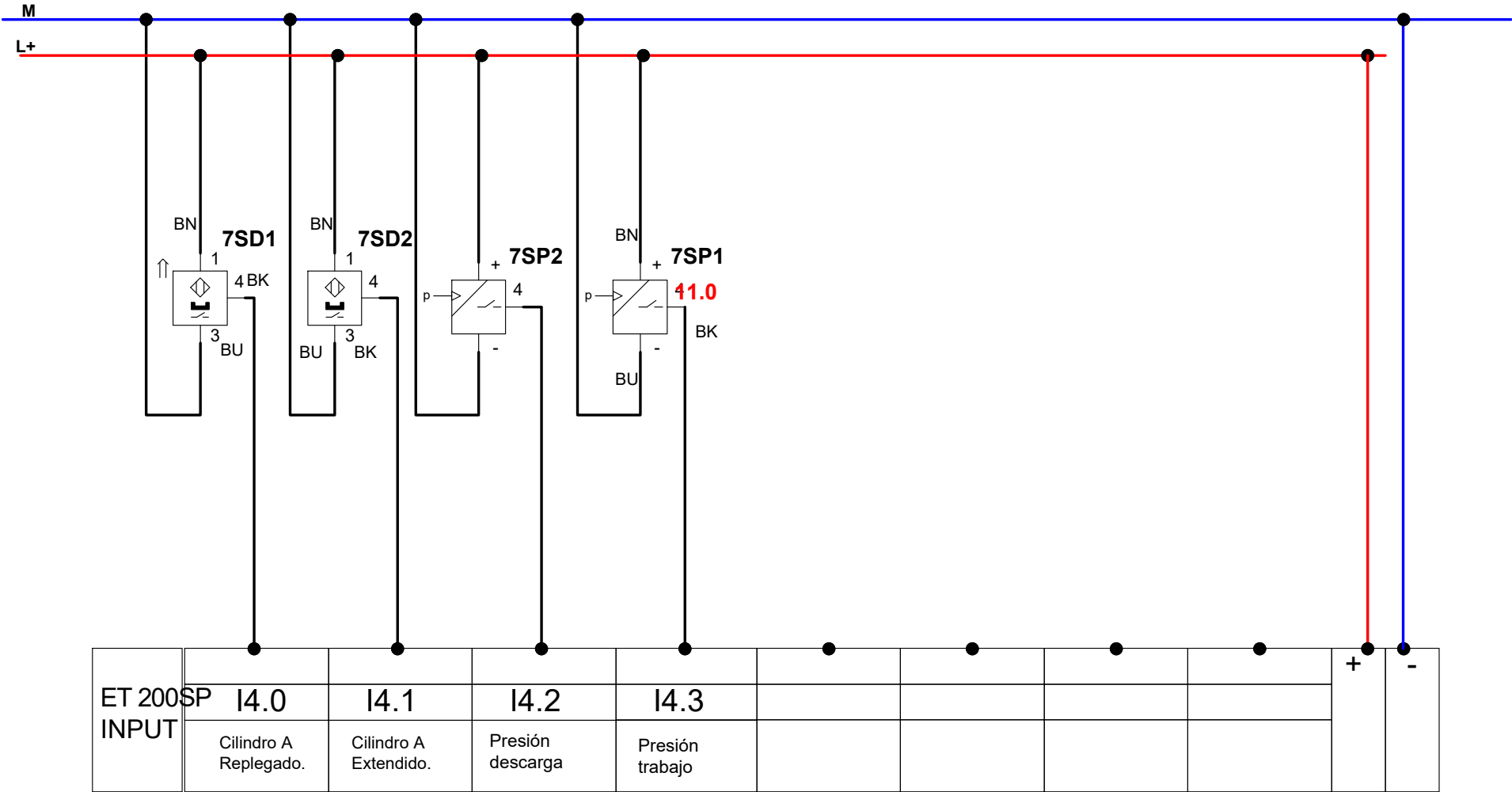
192.168.1.11



0	1	2	3	4	5	6	7
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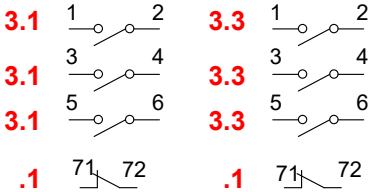


0	1	2	3	4	5	6	7
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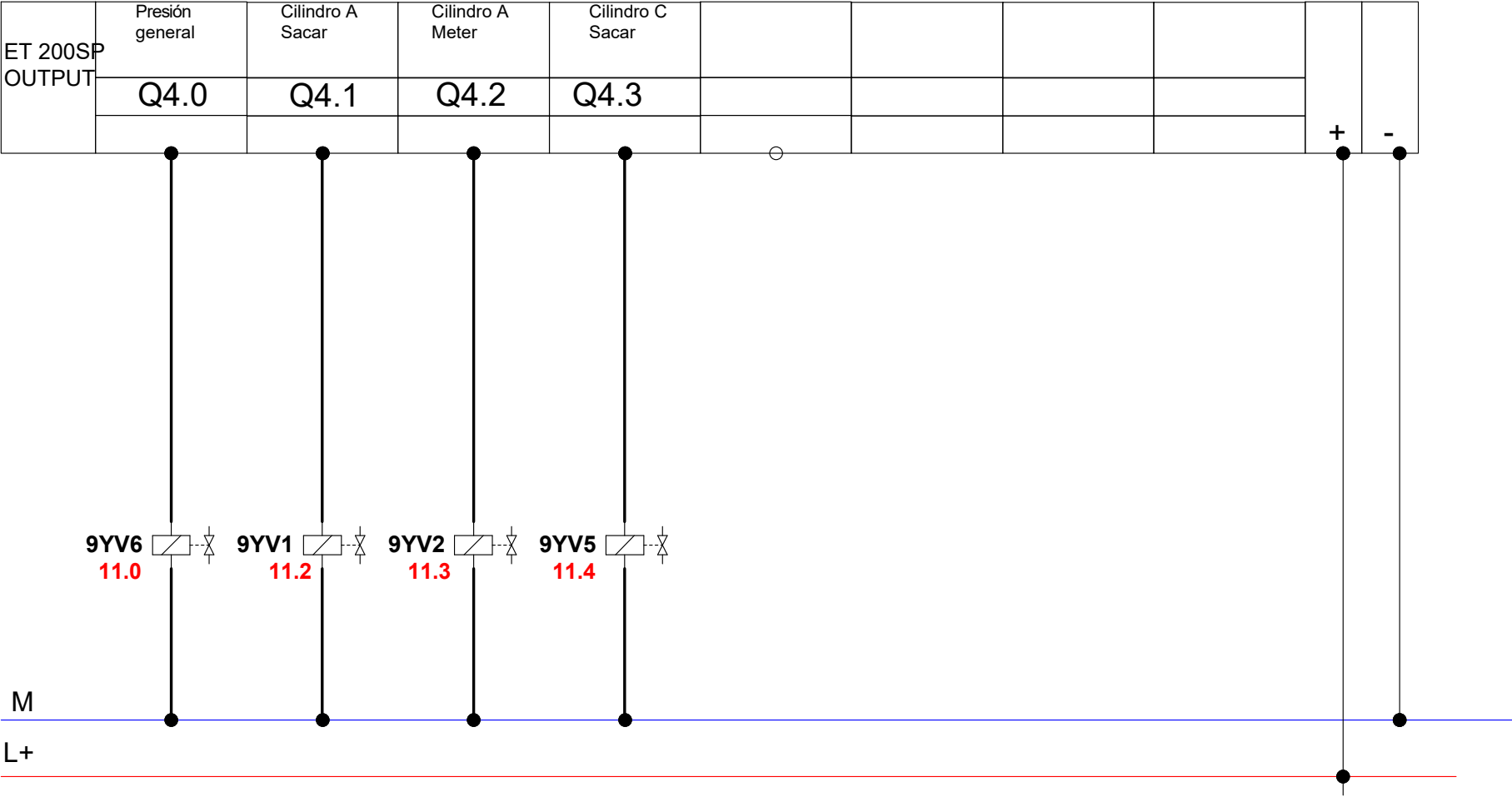


0	1	2	3	4	5	6	7
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PLC OUTPUT	Motor perfilador Horario	Motor perfilador Antihorario	Libre	Libre	Libre	Libre	Libre	Libre	1L	
	Q0.0	Q0.1	Q0.2	Q0.3	Q0.4	Q0.5	Q0.6	Q0.7	2L	
									+	



0	1	2	3	4	5	6	7
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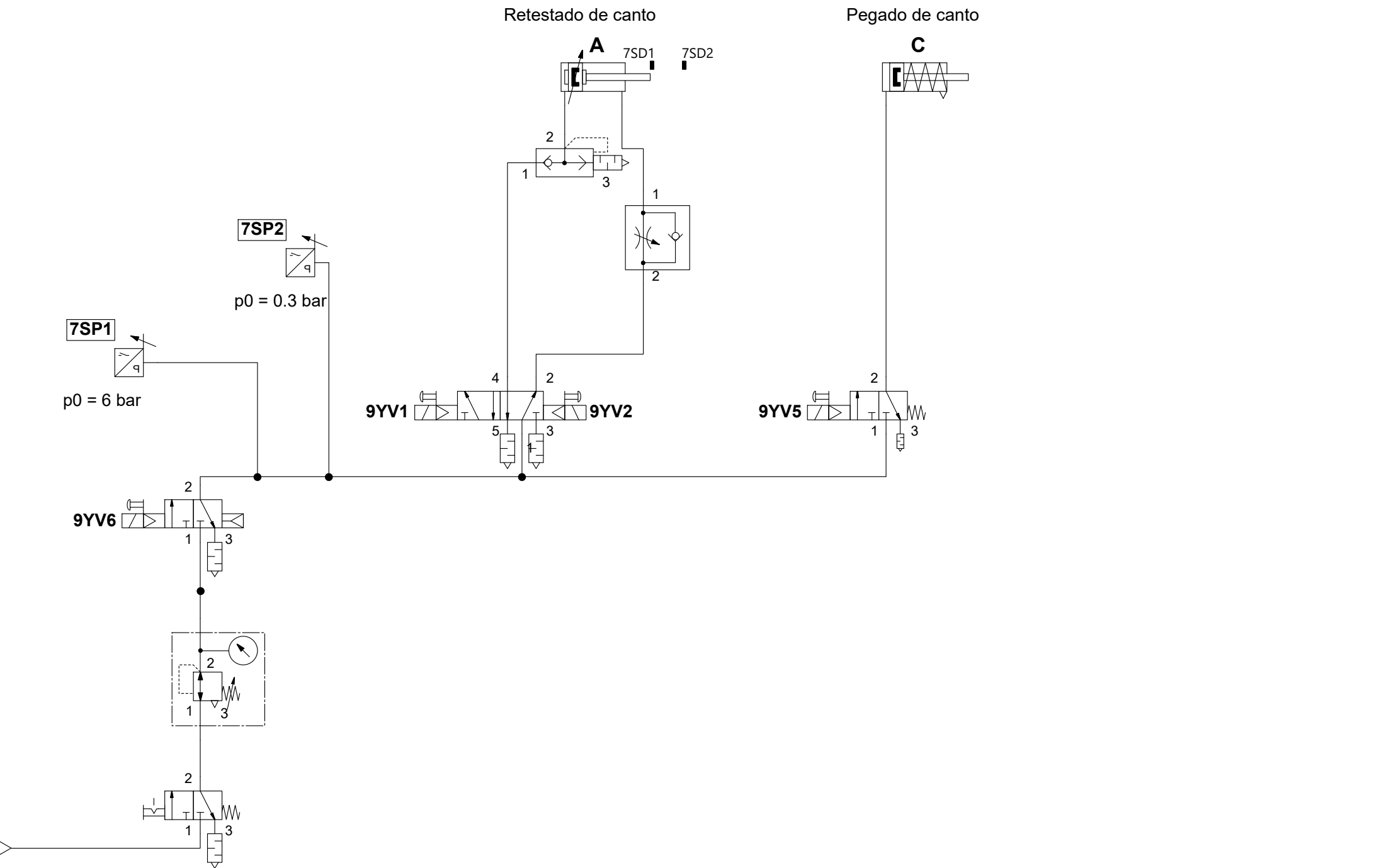
	Draw. N.	720.124	Plant CANTEADORA DE TABLERO-1	Sheet 9
	File Name	CANT13		Next
	Date	10/01/2023	Description ET 200SP Digital Output. BYTE 4	

0	1	2	3	4	5	6	7
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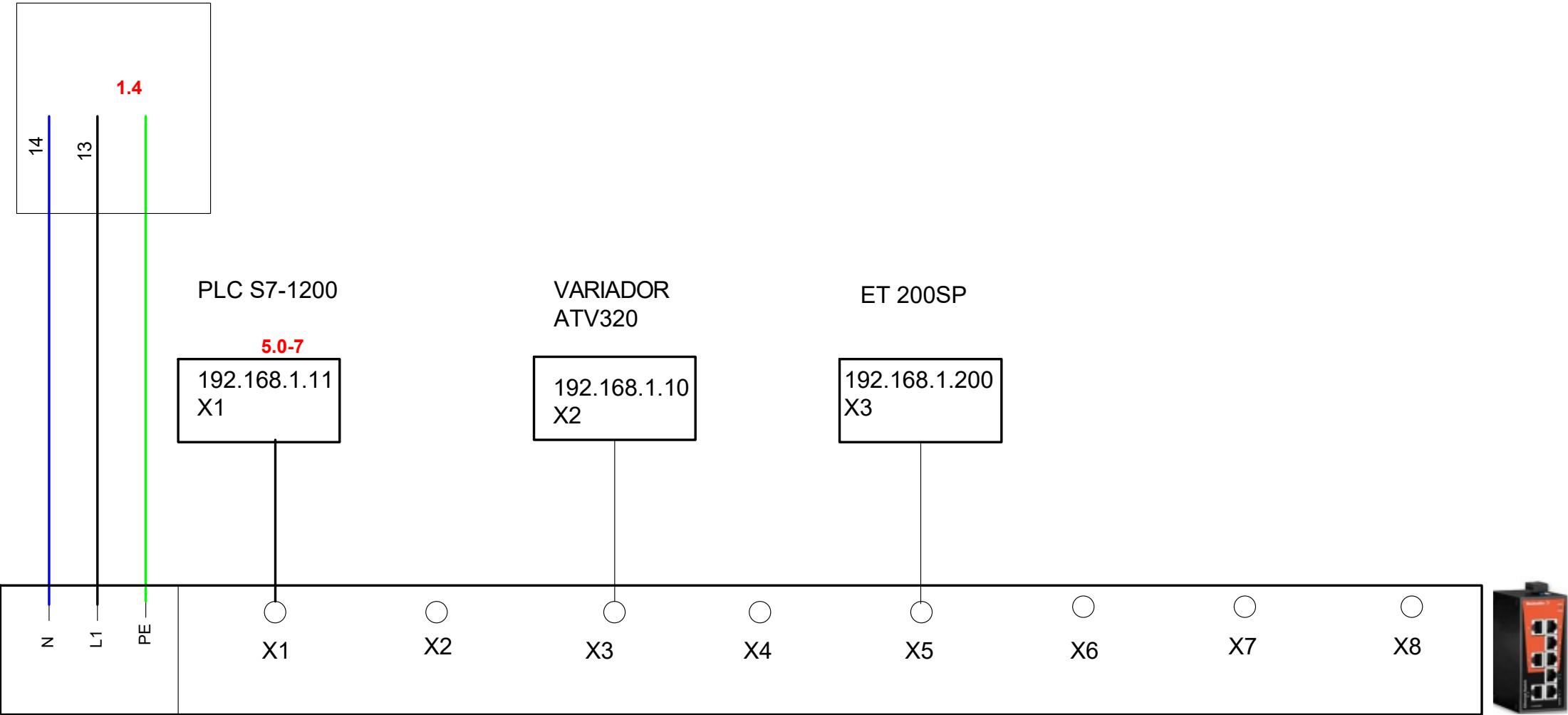
PLC OUTPUT	Libre	Libre	Libre	Libre	Libre	Libre	Libre	Libre		
	Q2.0	Q2.1	Q2.2	Q2.3	Q2.4	Q2.5	Q2.6	Q2.7	L+ +	M -
	●	●	●	●	●	●	●	●	●	●



0	1	2	3	4	5	6	7
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Draw. N.	720.124	Plant CANTEADORA TABLERO-1	Sheet 11
File Name	CANT13		
Date	10/01/2023	Description Esquema neumático.	Next



ALARMAS.
Presión.
ReléSeguridad
MotorCadena
MotorPerfilador

